

REPLACEMENT SHEET

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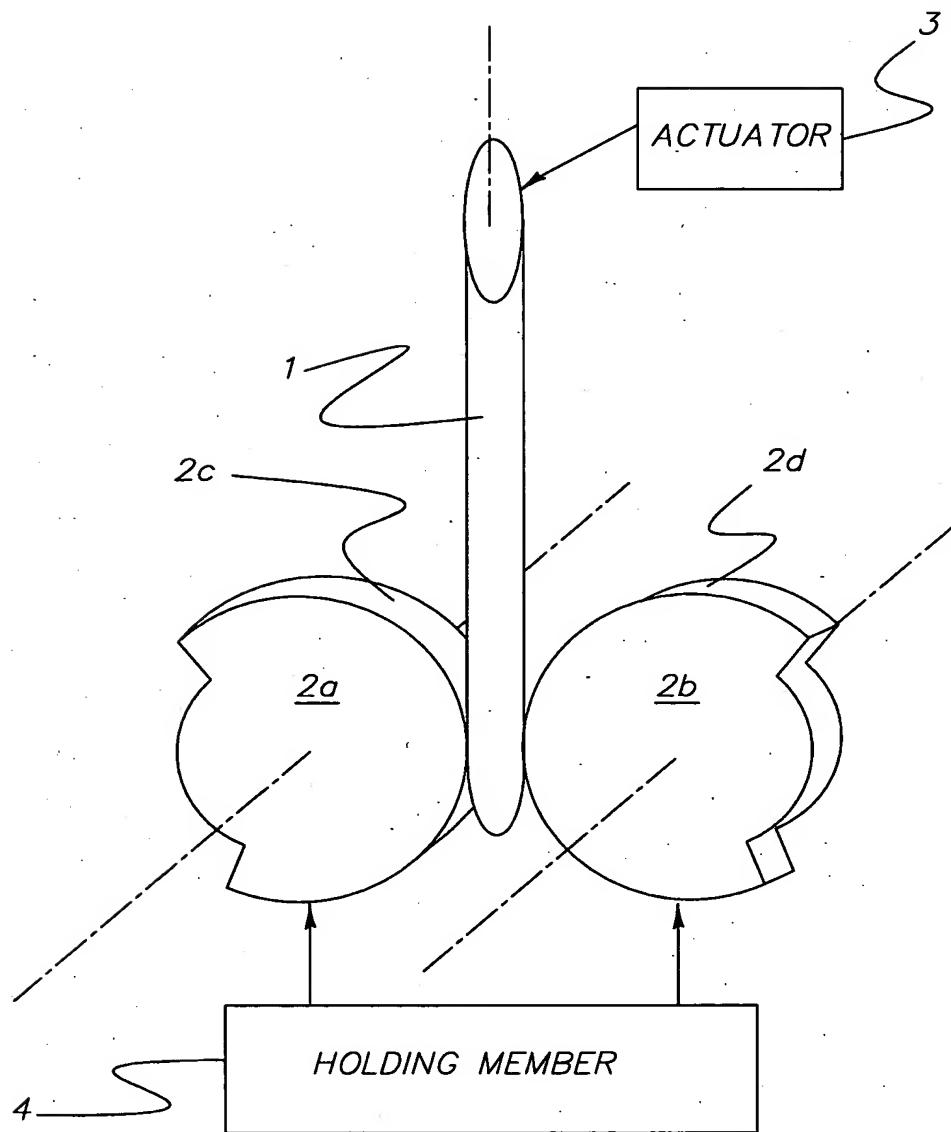


FIG. 1

Fig. 2

Provide a tap
normally used
for threading
female threads
8

Provide two
partial turn gear
blanks
10

placing the
blanks facing
one another
12

Actuating the tap
for threading
14

packing the blanks, draws them
together and puts thread thereon
until get past the turning surface
16

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2a/2b

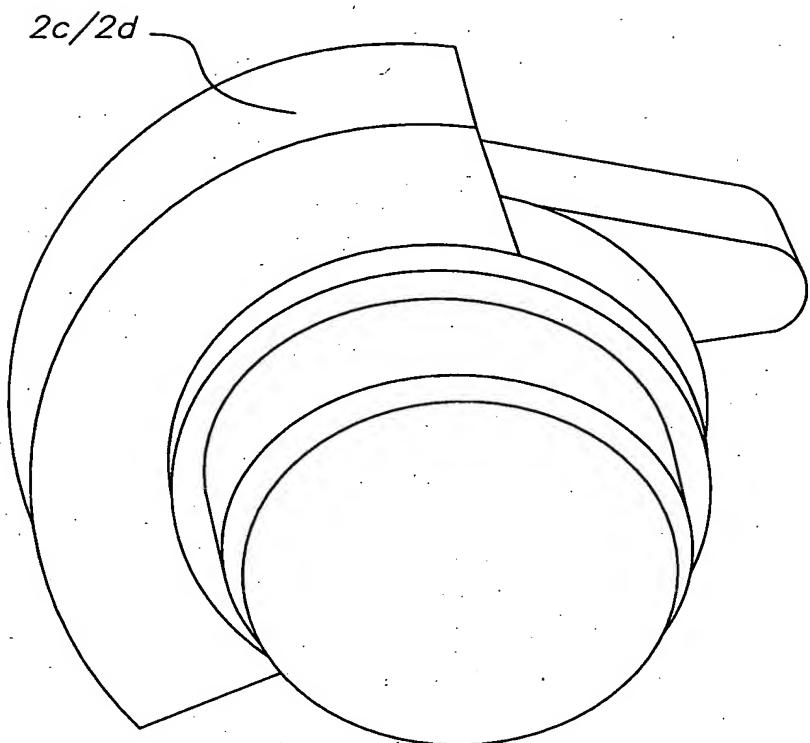


FIG. 3

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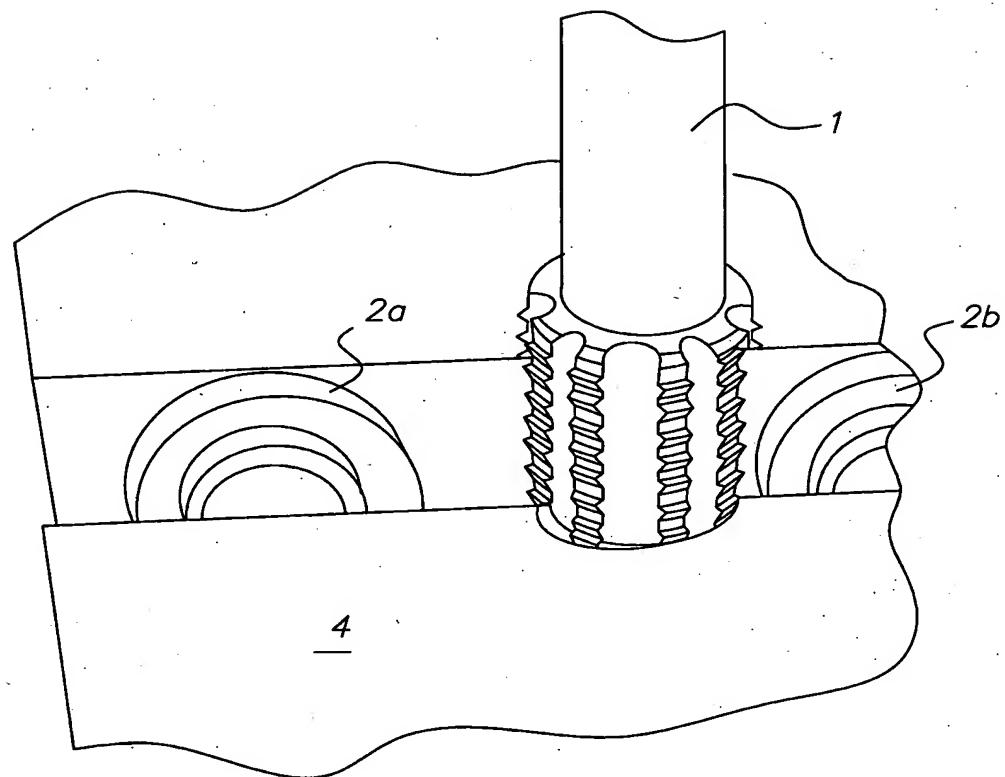


FIG. 4

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